

Top 50 manufacturing companies

Ranked by number of current local employees

Rank	Company	Phone Fax Web site	Current employees	Industry	Local senior executive Title
1	Intel Corp. JF#-1075200 N.E. Elam Young Parkway Hillsboro, Ore. 97124	503-264-1330 503-264-1823 www.intel.com	16,740	Chip maker, maker of computer, networking and communications	Jill Eiland Oregon public affairs manager
2	Nike Inc. One Bowerman Drive Beaverton, Ore. 97005	503-671-6453 503-671-6300 www.nikebiz.com	7,648	Footwear and sports apparel	Mark Parker president/CEO
3	Monaco Coach Corp. 91320 Industrial Way Coburg, Ore. 97408	541-686-8011 541-302-3800 www.monaco-online.com	6,040	Recreational vehicle manufacture	Kay Toolson
4	Esco Corp. 2141 N.W. 25th Ave. Portland, Ore.	503-228-2141 www.escocorp.com	4,000	Metal components and solutions	Steve Pratt CEO
5	The Greenbrier Cos. Inc. One Centerpointe Drive, Suite 200 Lake Oswego, Ore. 97035	503-684-7000 503-684-7553 www.gbrx.com	3,972	Transportation	William Furman
6	Roseburg Forest Products Old Highway 99 S. Roseburg, Ore. 97470	541-679-3311 541-679-9543 www.rfpco.com	3,650	Hardwood veneer and plywood	Allyn Ford president
7	Freightliner LLC 4747 N. Channel Ave. Portland, Ore. 97217	503-754-8000 503-754-6400 www.freightliner.com	3,500	Heavy- and medium-duty trucks	Chris Patterson president/CEO
8	Columbia Sportswear Co. 14375 N.W. Science Park Drive Portland, Ore. 97229	503-985-4000 503-289-6602 www.columbia.com	2,712	Apparel	Tim Boyle
9	Precision Castparts Corp. 4650 S.W. Macadam Ave., Suite 440 Portland, Ore. 97201	503-417-4800 503-417-4800 www.precast.com	2,700	Metals	Mark Donegan
10	Pope and Talbot Inc. 1500 S.W. First Ave. Portland, Ore. 97201	503-228-9161 503-220-2755 www.poptal.com	2,500	Paper and paper products	Michael Flannery
11	Tektronix Inc. 14200 S.W. Karl Braun Drive Beaverton, Ore. 97077	503-627-7111 503-682-3408 www.tek.com	2,000	Test and measurement equipment	Richard Wills
12	Cascade Corp. 2201 N.E. 201st Ave. Fairview, Ore. 97024	503-669-6300 503-669-6367 www.cascorp.com	1,900	Vehicle components	Robert Warren Jr.
13	Xerox Corp. 26600 S.W. Parkway Wilsonville, Ore. 97070	800-275-9376 503-682-2980 www.xerox.com	1,700	Technology and services	Tim Williams president Xerox office group
14	Oregon Steel Mills Inc. 1000 S.W. Broadway, Suite 2200 Portland, Ore. 97205	503-223-9228 503-240-5777 www.osm.com	1,680	Steelmaker	James Declusin
15	FEI Co. 7451 N.W. Evergreen Parkway Hillsboro, Ore. 97124	503-640-7500 503-640-7509 www.feicompany.com	1,601	Semiconductor equipment	Vahé Sarkissian
16	Reser's Fine Foods Inc. 15570 S.W. Jenkins Road Beaverton, Ore. 97006	503-643-6431 503-646-9233 www.resers.com	1,600	Food preparations	Alvin Reser president
17	TriQuint Semiconductor Inc. 2300 N.E. Brookwood Parkway Hillsboro, Ore. 97124	503-615-9000 503-615-8900 www.triquint.com	1,575	Semiconductors	Ralph Quinsey
18	Nautilus Group Inc. 1400 N.E. 136th Ave. Vancouver, Wash. 98684	360-694-7722 360-694-7755 www.nautilusgroup.com	1,550	Fitness equipment	Greggory Hammann
19	Merix Corp. 1521 Poplar Lane Forest Grove, Ore. 97116	503-359-9300 503-357-9755 www.merix.com	1,533	Printed circuit boards	Mark Hollinger
20	Northwest Pipe Co. 200 S.W. Market St., Suite 1800 Portland, Ore. 97201	503-946-1200 503-240-6615 www.nwpipe.com	1,231	Metal processing and fabrication	Brian Dunham
21	Gunderson LLC 4350 N.W. Front Ave. Portland, Ore.	503-792-5700 www.gbrx.com	1,162	Rail cars, ocean going barges	Alejandro Centurion senior vice president
22	A-dec Inc. 2601 Crestview Drive Newberg, Ore. 97132	503-538-9471 503-537-2760 www.a-dec.com	1,007	Dental equipment	Scott Parrish general manager
23	Adidas America Inc. 5055 N. Greeley Ave. Portland, Ore. 97217	503-230-2920 503-797-4935 www.adidas.com	1,000	Apparel development, manufacturing and marketing	Eric Stamminger president
*	Siltronic Corp. 7200 N.W. Front Ave., M/S10 Portland, Ore. 97210	503-219-7901 503-219-7539 www.siltronic.com	1,000	Silicon wafer manufacturing	Neil Nelson president/CEO
25	Oregon Cutting Systems Group, Blount Inc. 4909 S.E. International Way Portland, Ore. 97269	503-653-4642 503-653-4494 www.oregonchain.com	950	Durable, goods, sawchain, bars, sprockets	Ken Saito

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26	IBM Beaverton 15300 S.W. Koll Parkway Beaverton, Ore. 97006	503-578-4320 503-578-5181	850	Provider of hardware, software and information technology services	Richard Warren senior location executive
27	Columbia Machine Inc. 107 S.E. Grand Blvd. Vancouver, Wash.	360-694-1501 www.columbiemachine.com	600	Concrete products equipment, automated palletizing equipment	Brian Goodman vice president, manufacturing operations
28	Gerber Legendary Blades 14200 S.W. 72nd Ave. Portland, Ore. 97224	503-639-6181 503-620-3446 www.gerberblades.com	400	Sports knives, multi-tools, LED lights, outdoor rec equipment	Jason Landmark
29	Leatherman Tool Group 12106 N.E. Ainsworth Circle Portland, Ore. 97220	503-253-7826 503-253-7830	350	Compact multi-purpose hand tools, pruners and knives	Jake Nichol president/CEO
30	Columbia Steel Casting Co. Inc. P.O. Box 83095 Portland, Ore. 97283	503-286-0685 503-286-1743	325	Cast steel replacement wear parts for basic industries	Don Falk president
31	Sulzer Pumps US Inc. 2800 N.W. Front Ave. Portland, Ore. 97210	503-226-5200 503-721-5766 www.sulzerpumps.com	320	Heavy-pump manufacturer	Cesar Montenegro
32	Epson Portland Inc. 3950 N.W. Aloclek Place Hillsboro, Ore. 97124	503-645-1118 503-690-5450 www.epi-epson.com	300	Electronic and electro-mechanical assembly	David Graham
*	Microchip Technology Inc. 21015 S.E. Stark St. Gresham, Ore. 97030	503-669-5500 503-669-6160 www.microchip.com	300	Semiconductor manufacturer	Kathy Clevenger director
34	Myers Container/CMS 8435 N.E. Killingsworth Portland, Ore. 97220	800-406-9377 www.meyerscontainer.com	245	Manufacturing and reconditioning containers	Kyle Stavig president
35	Vision Plastics Inc. 26000 S.W. Parkway Center Wilsonville, Ore. 97070	503-685-9000 503-685-9254 www.visionplastics.com	150	Custom plastic injection molding	John Normandin president
36	Rejuvenation inc. 2550 N.W. Nicolai St. Portland, Ore. 97210	503-231-1900 503-944-1744	125	Lighting and builders hardware	John Klosterman vice president
37	Hampton Affiliates 9600 S.W. Barnes Road, Suite 200 Portland, Ore. 97225	503-297-7691 503-203-6607 www.hamptonaffiliates.com	120	Forest products, lumber manufacturing and marketing	Steven Zika
38	Silicon Forest Electronics Inc. 6204 E. 18th St. Vancouver, Wash. 98661	360-694-2000 360-737-3181 www.si-forest.com	115	Electronics contract manufacturer	Frank Nichols president
39	Benchmade Knife Co. 300 Beavercreek Road Oregon City, Ore. 97045	800-800-7427 503-655-6223 www.benchmade.com	112	Knives	Les de Asis president/owner
40	Climax Portable Machine Tools 2712 E. Second St. Newberg, Ore. 97132	503-538-7600 503-538-7600 www.cpmt.com	105	Portable machine tool industry	Geoff Gilmore president/CEO
41	Universal Forest Products 2895 Progress Way Woodburn, Ore. 97071	503-226-6240 503-981-9509 www.ufpi.com	100	Wood products	David Miles operations manager
42	Behlen Country 4000 23rd St. Baker City, Ore. 97814	541-523-8661 542-523-2683 www.behelencountry.com	94	Steel manufacturing	Clint Morrison plant manager
43	Axiom Electronics 14924 N.W. Greenbrier Parkway Beaverton, Ore. 97006	800-643-6601 503-641-0572 www.axiomsmt.com	75	Electronic manufacturing services	Robert Toppel president
44	Construction Equipment Co. 18650 S.W. Pacific Highway Tualatin, Ore. 97062	503-692-9000 503-692-6220	74	Rock crushing and screening	Gary Smith president
45	Columbia Forest Products 222 S.W. Columbia, Suite 1575 Portland, Ore. 97201	503-224-5300 503-224-5294 www.columbiaforestproducts.com	65	Manufacturer and marketer of hardwood plywood, hardwood veneer and hardwood and laminate flooring products	Harry Demorest president/COO
46	Timbercon Inc. 17387 S.W. 63rd Ave. Lake Oswego, Ore. 97035	503-827-8141 503-228-6747	52	Fiber-optics	Eric Meslow president/CEO
47	Bergstrom Nutrition 1000 W. Eighth St. Vancouver, Wash. 98660	360-693-1883 360-693-9915	30	Food, nutrition ingredients	David Lakey president/COO
48	Gamblin Artists Colors Co. P.O. Box 625 Portland, Ore. 97207	503-235-1945 503-235-1946	23	Oil paint manufacturer and related products	Vic Petroff CEO
49	Blue Mountain Workshops 1729 Colorado Ave. Baker, Ore. 97814	541-523-3834 541-523-3853 www.bluemountainworkshops.com	22	Custom cabinets	Elissa Morrison owner
50	Ire-Tex Corp. 6515 S.W. 110th Beaverton, Ore. 97008	503-924-5653 503-924-5657 www.ire-tex.com	17	Protective packaging	Kurt Rozek president